

8

7

6

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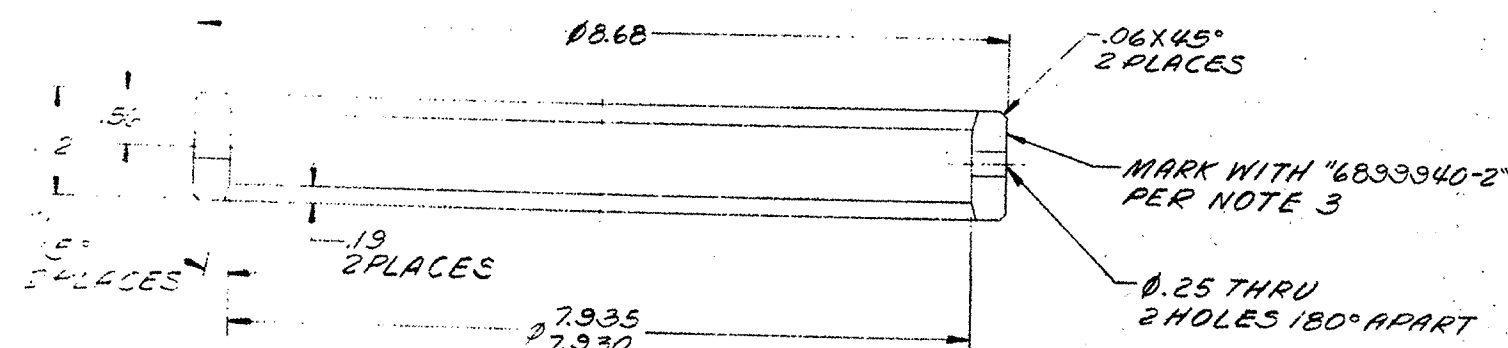
4

3

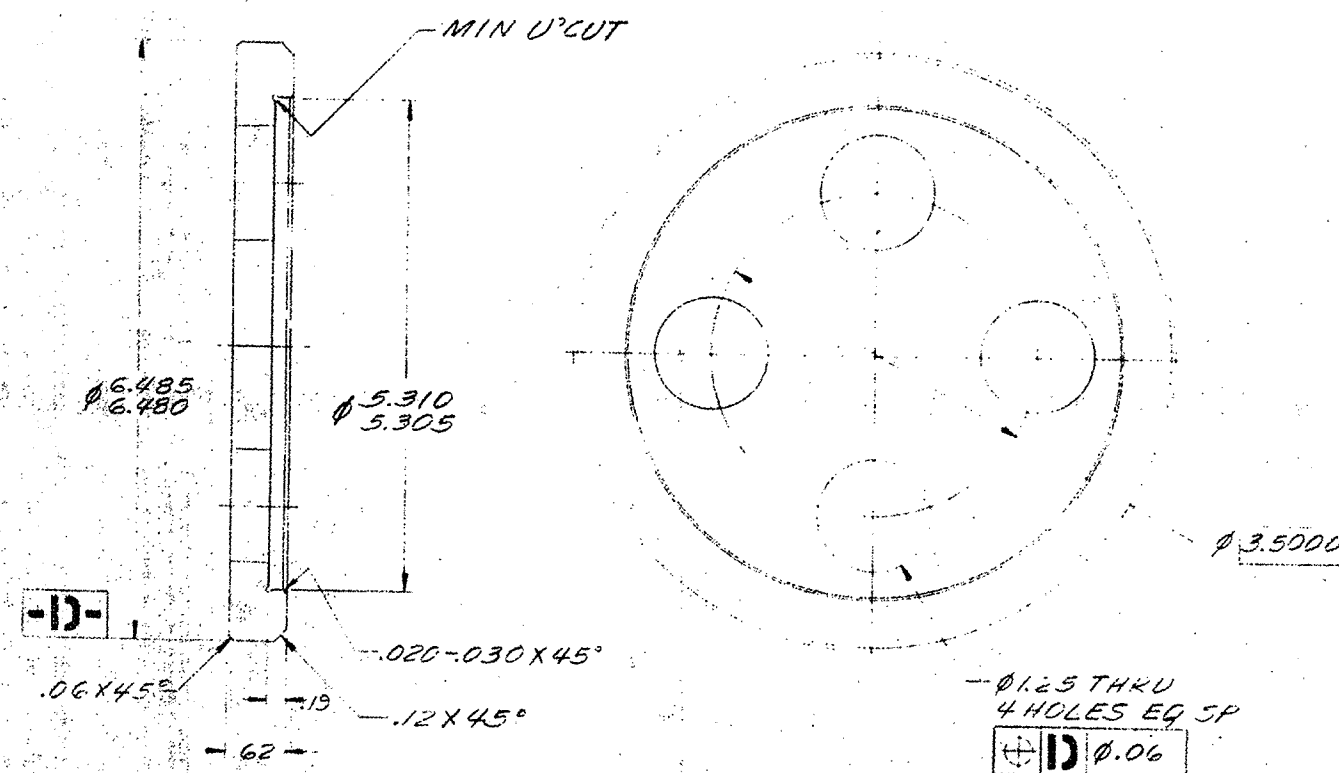
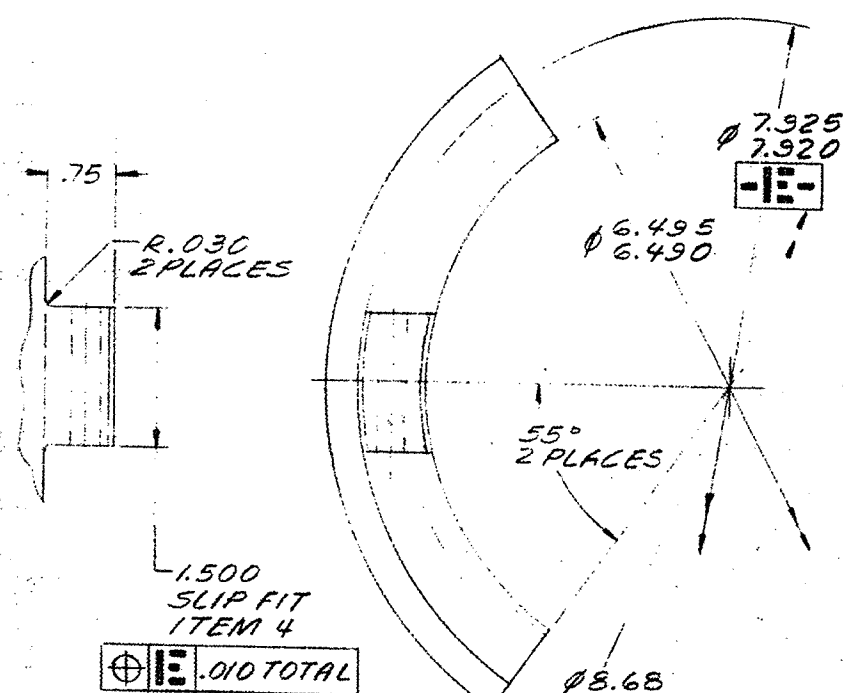
2

1

X	ZONE	LTR	REVISIONS		DATE	APPROVED
			DESCRIPTION			

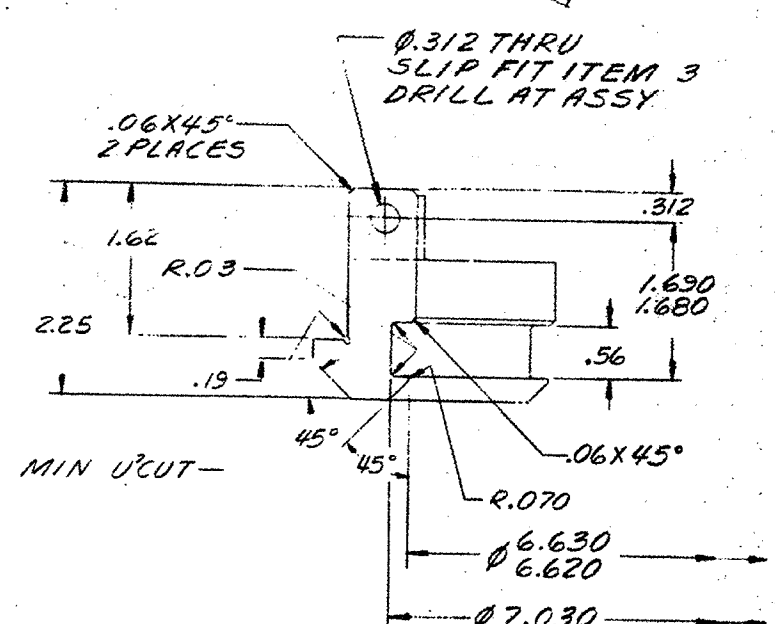


2 SAE 1010 THRU 1020

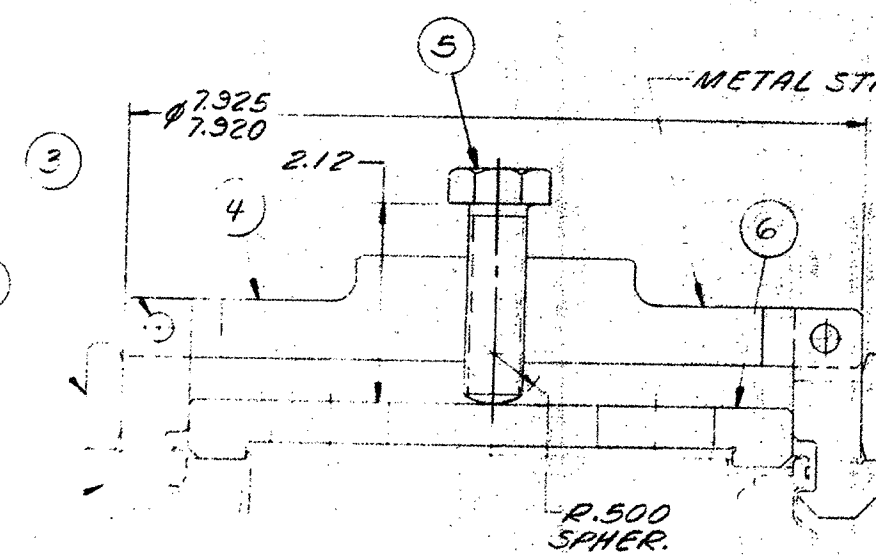


6 SAE 1010 THRU 1020  
CARB HDN AND GR

SHOP COPY



1 SAE 1010 THRU 1020  
CARB HDN AND GR



METAL STAMP PER NOTE 1

3.12 THRU TWO WALLS  
PRESS FIT ITEM 3  
AC .005

BLEED AIR SHROUD  
MANIFOLD ASSY (REF)

CPRSR SHROUD HSG (REF)

4 SAE 1010 THRU 1020

3.12 THRU  
6 HOLES EQ SP  
A .030

1.50  
SLIP FIT ITEM 1  
2 PLACES  
B .010 TOTAL

R.06  
4 PLACES  
C

7.925  
7.920  
A

.06X45°  
3 PLACES  
R.25

3.12 THRU TWO WALLS  
PRESS FIT ITEM 3  
B .005

ITEM	DESCRIPTION	QTY	UNIT	STL
1	PLATE	1	PC	STL
2	BOLT HEX	1	PC	STL
3	WASHER	1	PC	STL
4	WASHER	1	PC	STL
5	WASHER	1	PC	STL
6	WASHER	1	PC	STL
7	WASHER	1	PC	STL
8	WASHER	1	PC	STL
9	WASHER	1	PC	STL
10	WASHER	1	PC	STL
11	WASHER	1	PC	STL
12	WASHER	1	PC	STL
13	WASHER	1	PC	STL
14	WASHER	1	PC	STL
15	WASHER	1	PC	STL
16	WASHER	1	PC	STL
17	WASHER	1	PC	STL
18	WASHER	1	PC	STL
19	WASHER	1	PC	STL
20	WASHER	1	PC	STL


BLACK OXIDE ITEMS 1 THRU 6  
PER AMS 2485

ETCH ITEM 2 AS SHOWN US 1/8  
12-18 HIGH FIGURES

"FABRICATION NOTE: IT IS RECOMMENDED  
THAT THE INITIAL PROCUREMENT OF THIS  
ITEM BE MADE THROUGH DETROIT DIESEL  
ALLISON TO INSURE PROPER FABRICATION  
AND TO DEMONSTRATE THAT THE ITEM PERFORMS  
ITS DESIGN FUNCTION."

REDUCED  
PRINT

SAE 1010 THRU 1020  
AMS 2485  
LOCAL SPEC. (REF)

DRAWING PRACTICE		LOCAL SPECS. (REF)	
SURFACE TEXTURE			
SCREW THREADS			
GENERAL SPECIFICATIONS		SPEC. SUMMARY	
			
Division of General Motors Corporation			
Indianapolis Operations			
TITLE			
PULLER-BLEED AIR			
MANIFOLD ASSY,			
CPRSR SHROUD			
MODEL (FIRST LIST) 250-C28C		APPLICATION SEE SEPARATE PARTS LIST	
SIZE	FSCM No.	DWG. No.	
E	73342	6899940	
SCALE	1/1	15H/1	